Quick Start Guide: Interfacing Modular IO Header M-EIP-H with Allen Bradley Communication Module on EtherNet IP

Doc Num: N18011AAMG01 Published Date: 01St April 2019



# MITSUBISHI Interfacing Modular IO Header M-EIP-H Changes for the Better with Allen Bradley Communication Module on EtherNet IP

# **Quick Start Guide**

Published Date: 01st April 2019 **Doc No:** N18011AAMG01

## **Scope of Document**

This is a Quick Start Guide to interface Mitsubishi Electric India make Modular IO Header module 'M-EIP-H' with Allen-Bradley make Communication module (e.g. 1756-EN2T, 1756-EN2TR) on EtherNet/IP network.

#### **Prerequisites**

- 1. Allen Bradley Studio 5000 Logix Designer- Standard Edition or onwards
- 2. Modular IO setup
  - a. Modular IO Configurator Tool V1.5.0.0 or onwards.
  - b. EDS file M-EIP-H\_0\_1.eds

Download above files from Mitsubishi Electric India website.

#### References

- a. Modular IO User Manual [Manual Number: N16001AAMH]
- b. M-EIP-H EtherNet/IP Object Classes, Messages and Services [Manual number: N18011AAMG03]
- c. EtherNet/IP Network Configuration User Manual [Publication Number: ENET-UM0010-EN-P-May 2016]
- d. EtherNet/IP Embedded Switch Technology Application Guide [Publication Number: ENET-AP005F-EN-P-October 2014]

Follow the steps below to interface Modular IO station with ControlLogix EtherNet/IP Communication Module.

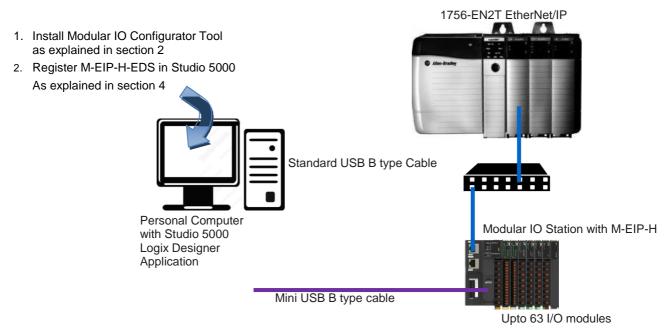
- 1. Prepare Hardware Setup
- 2. Install Modular IO Configurator Tool
- 3. Configure Modular IO station using Modular IO Configurator Tool
- 4. Register M-EIP-H module EDS file in Studio 5000
- 5. Configure M-EIP-H with Studio 5000 Logix Designer
- 6. Monitor Status, IO Data and Diagnostics

Refer subsequent sections which explain necessary steps indetail.

Mitsubishi Electric India Changes for the Better Page 2 of 26

# 1. Hardware Setup

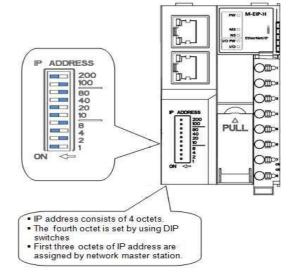
Diagram below shows setup with Allen Bradley PLC with EtherNet/IP communication module and Modular IO station as an adapter.



Modular IO station provides 2 Ethernet ports (ETH1 and ETH2; Layer 2 switch with DLR support). So, it supports star, line, ring topology. User should wire and configure accordingly.



Example shows DIP switch setting for value of 235 235 = 200 + 20 + 10 + 4 + 1



Meaning of DIP switch positions:

Address	Descriptions
0 or >=255	IP address (all the four octets) are set as per parameter setting 'IP address' of modular IO configurator
1-254	4 <sup>th</sup> octet of IP address is set according to DIP switch

Note: It is necessary to power cycle Header module to effect the change in DIP switch setting.

## 2. Install Modular IO configurator Tool

This is one-time activity. You should have following installer files stored at the same location on your PC.

- a. ModularIOConfiguratorSetupx.x.x.x.exe
- b. ModularIOCommunicationComponentx.x.x.x.exe
   x.x.x.x is a version of the software.

#### Software setup requirement:

Processor	Intel core i3 or Higher version
Disk space	200 MB
RAM memory	2GB or Higher
Screen resolution	1280 x 768 or Higher
Platform	Windows 7 (64 bit/ 32 bit)/ Windows 8 (64 bit)/ Windows 8.1 (64 bit)/ Windows 10 (64 bit)
USB interface	USB 2.0

Following steps explain how to install Modular IO Configuration Tool.

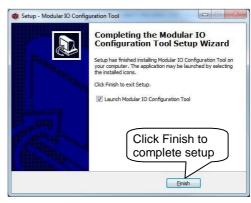
 RunModularIOConfiguratorSetupx.x.x.x.exe. It will open Modular IO Configuration Tool Setup wizard



 Connect the Modular IO Header module (M-EIP-H) to the machine using USB (2.0) cable. For the first time, the driver automatically is searched and configured. Please wait for few minutes while this step is executed.



Click on Finish button to complete Modular IO Configuration Tool Setup



4. Once the driver is successfully installed, following message will appear.



# 3. Configure Modular IO Station

This section explains configuration and special features of Modular IO Configurator Tool.

# 3.1 Configuration of Modular IO Station

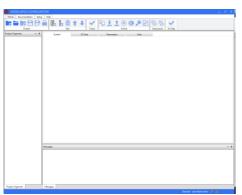
Example here shows configuration of following modules.

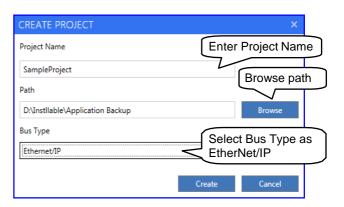
Description	Ordering Code	Quantity
EtherNet/IP Header Module	M-EIP-H	1
16 Digital Input, 24 VDC, Sink Type Module (Negative Common)	M-16D	1
16 Digital Output, 24 VDC, Source Type Module	M-16TE	1
2 Channel Universal Analog Input Module	M-UAD2	1
2 Channel Analog Output Voltage/ Current Module	M-DA2	1

Following steps explain how to configure Header module in a Modular IO Configurator Tool.

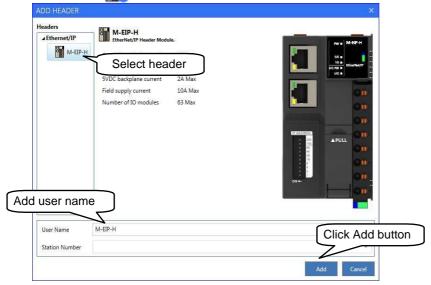
Open modular IO configurator tool. View screen layout as below



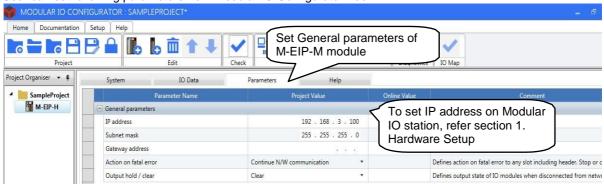




3. Click on to add and configure M-EIP-H header module



 Select M-EIP-H from Project Organizer window and click on Parameter tab. User can set following parameters from Modular IO Configurator Tool

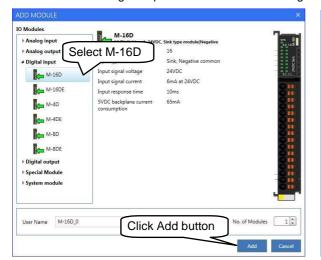


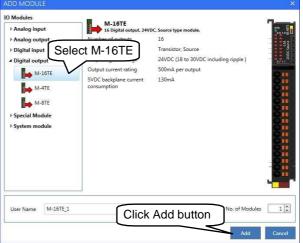
- IP address (first three octets).
- Subnet mask and Default gateway.
- Define behavior of M-EIP-H module during fatal error.
- Define behavior of IO's, when it disconnected from network.

Refer "N16001AAMH Modular IO User Manual" for more details.

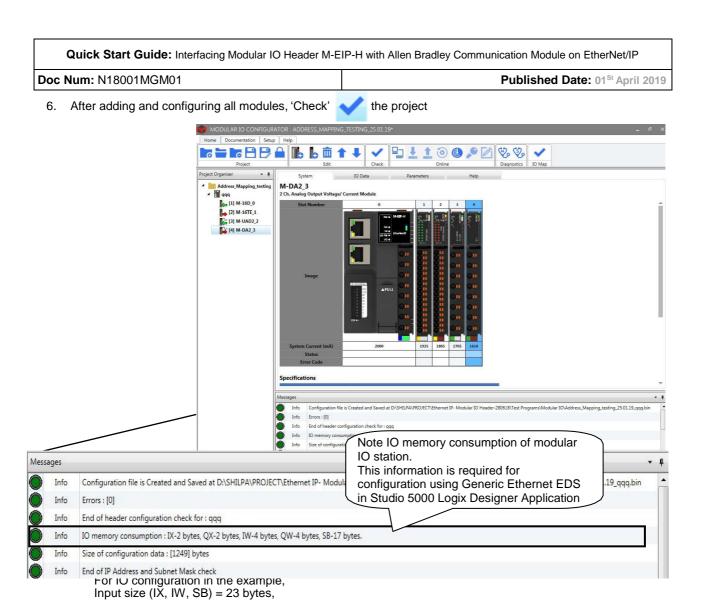
5. Click on function to open dialog box of "Add module ", which shows list of IO modules grouped as per IO module type.

Select M-16D Digital Input module and M-16TE Digital output module from list of IO module type.





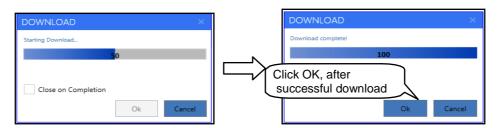
Note: Follow the above procedure to add other modules as required.



- 7. User should attach Bus End module (M-BE) at the last slot position if there are 16 or more IO modules.
- 8. Connect Header module to your machine via standard USB cable.

Output size (QX, QW) = 6 bytes.

Click on  $\frac{1}{2}$  to download the configuration to connected Header module. This pop ups progress window as shown below.

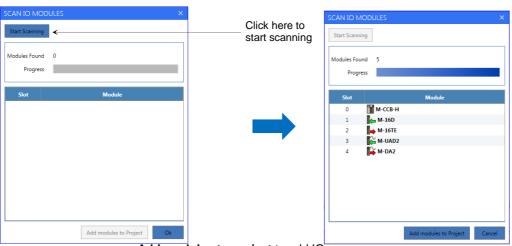


## 3.2 Special Features of Modular IO Configurator Tool

1. Scan IO modules connected to Header module:

Tool facilitates quick configuration of a modular IO station if setup is available with IO modules attached to the Header module. Using "Scan IO Module" function, tool can read the list of IO modules (other than system modules) physically attached to the Header module.

Select Header module and click on Online function This opens following window of Scan IO Modules.



Add modules to project to add IO modules to the Header module by replacing existing IO modules if any.

#### NOTE:

System modules are passive modules. Hence, Header module cannot detect presence of System modules in a modular IO station. So, System modules do not appear in the list after scan.

2. Output test in online monitoring mode:

This is online feature and useful to test output module locally even when Header module is not connected to the fieldbus/ network. User can write individual output (True/ False to digital output module and channel data to analog output module) and test individual output.

Follow the steps as below, to write outputs for test purpose.

- 1. Click on function to connect to Header module. Icon changes to as ONLINE.
- 3. Select output module to test output and then select "IO Data" tab.
- 4. Select individual output DO nn (for Digital output) or CHn (for Analog output).
- 5. Select option as
  - Force to true/ Force to False/ No Force for Digital output and
  - Enter value between -32768 and 32767 for Analog output.

Colour of Forced values change to red.

- 6. Repeat step 5 for other output module as required.
- Click on Online function to write Forced values to Actual values. Forced value overwrites Field bus values.

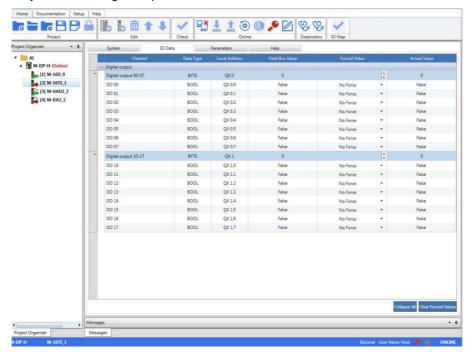
After writing output values to actual values, color of Forced values change to blue.

Doc Num: N18001MGM01 Published Date: 01<sup>St</sup> April 2019

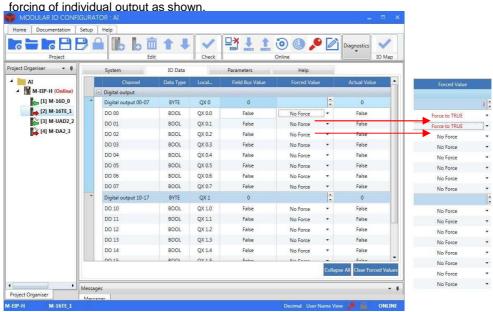
8. Change in digital output is indicated by output LED indication on the digital output module. User can measure actual output signal to test digital output and analog output

 For digital output, function "Enable/ Disable output test" and "Write are used as shown below.

In online monitoring mode, select digital output module, here M-16TE is selected as an example. By default, forcing of output is disable.



Click on function . Icon changes color to red . This enables output test feature and allows



After selection of either Force to TRUE or Force to FALSE, online changed force value for output turns red as shown above.

Quick Start Guide: Interfacing Modular IO Header M-EIP-H with Allen Bradley Communication Module on EtherNet/IP

Doc Num: N18011AAMG01 Published Date: 01<sup>st</sup> April 2019

Clicking on writes online changed force value to actual value and force value changes colour as blue as below.



#### NOTE:

Output test is possible only if modular IO station is healthy. Confirm status of modular IO station using LED indications on Header module.

Forcing of output continues as long as modular IO station is powered on and in ONLINE monitoring mode. When user tries to go OFFLINE, tool prompt user to clear forced values.

Mitsubishi Electric India Changes for the Better Page 10 of 26

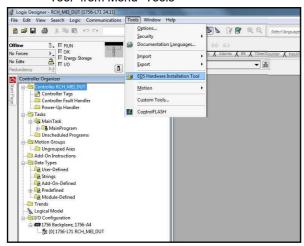
Doc Num: N18001MGM01 Published Date: 01<sup>st</sup> April 2019

## 4. Register M-EIP-H module EDS file in Studio 5000

This is one-time activity necessary to use M-EIP-H module as an adapter.

Open Studio 5000 configuration software and follow the steps below.

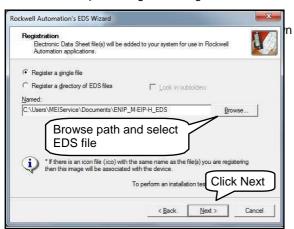
 Select menu item "EDS Hardware Installation Tool" from Menu "Tools"



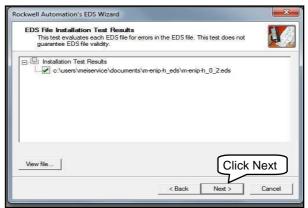
It starts EDS Wizard. Select option "Register an EDS file(s)"



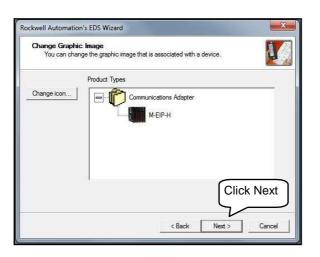
3. Select option "Register a single file"



It pops up EDS File Installation Test Result as shown in the window below.



Click Finish to complete EDS Wizard.





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Page 11 of 26

#### 5. Configure M-EIP-H Module with Studio 5000

IP-H module can be configured Studio 5000 by two methods.

1. Configuration using M-EIP-H\_0\_1.eds.

This provides fixed size for input and outputs (128 byte input + 128 byte output) even though Modular IO station has less size of input output.

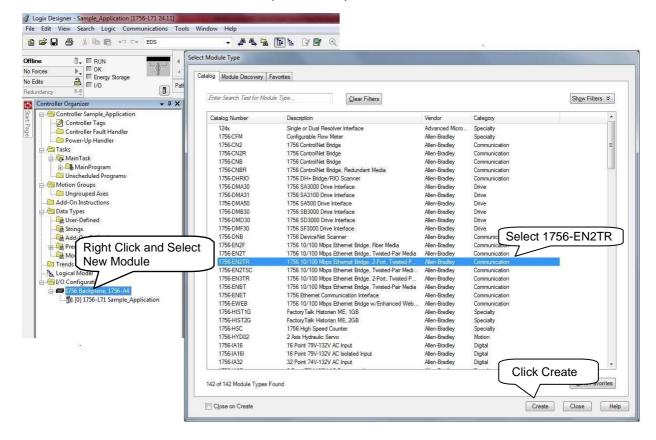
2. Configured using Generic Ethernet Module.eds.

This allows user to change input output size from 1 to 496 bytes as per Modular IO configuration.

## **Using module EDS (Fixed Data Size)**

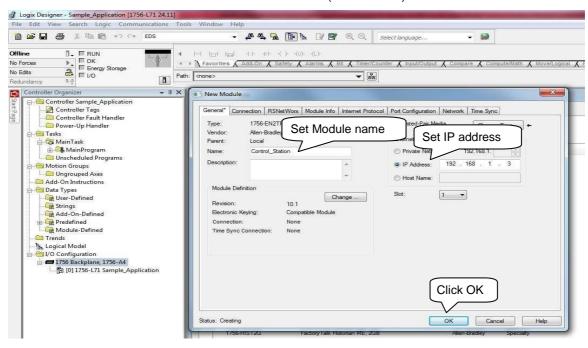
Refer steps below to configure M-EIP-H module using module EDS

- 1. Create a New Project in Studio 5000 and Select ControlLogix Controller (1756-L71)
- 2. Add EtherNet/IP Communication module (1756-EN2TR) to controller

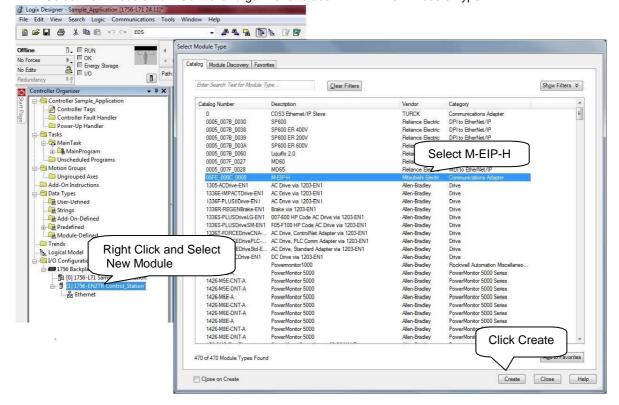


Doc Num: N18001MGM01 Published Date: 01<sup>St</sup> April 2019

3. Set IP address of EtherNet/IP Communication Module (1756-EN2TR) in General tab.



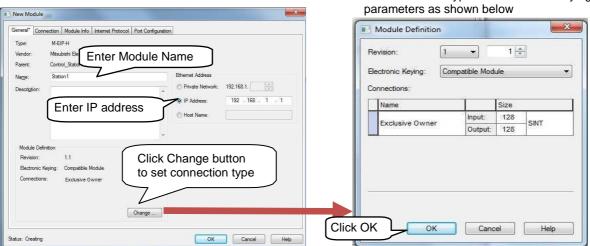
4. Select New Module from Controller organizer and add M-EIP-H from Module Type



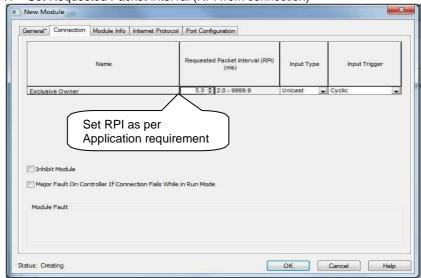
Doc Num: N18011AAMG01 Published Date: 01<sup>st</sup> April 2019

6. Set Connection type and Electronic Keying

5. Set IP address of M-EIP-H module



7. Set Requested Packet Interval (RPI from connection)

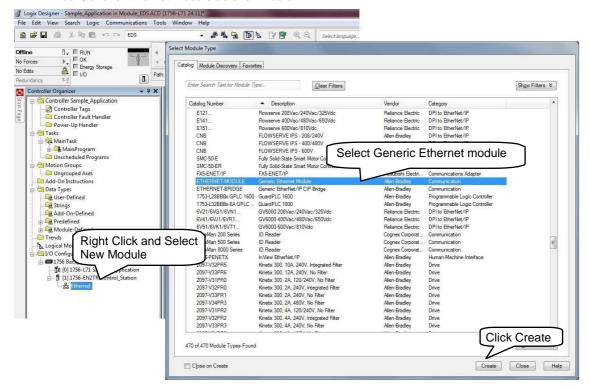




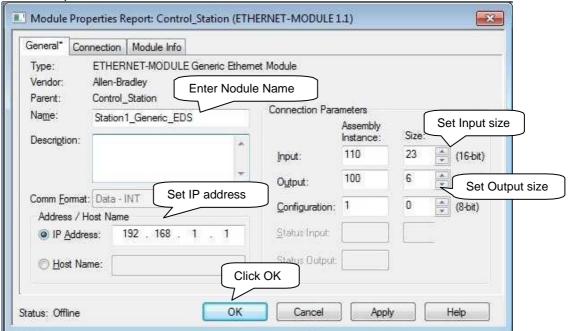
# **Using Generic Ethernet EDS (Variable Data Size)**

Refer steps 1 to 3 to configure Ethernet/IP Communication module (1756-EN2TR) from section 5.1.

1. Add Generic Ethernet Module as shown below



2. Enter parameters of Generic Ethernet Module



**Note:** Input size and Output size can be set as per IO configuration of Modular IO station. Refer "Section- 3 (6)".

Download configuration to controller from Communication Download.

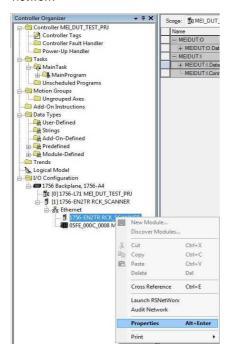


# **DLR Configuration Setting of Studio 5000 Logix Designer**

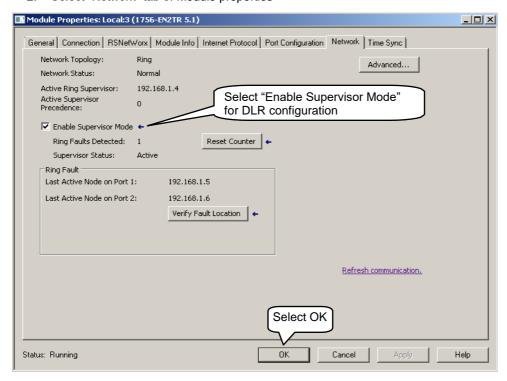
Follow the steps below to configure Allen Bradley EtherNet/IP Communication Module (1756-EN2TR) as DLR Ring Supervisor mode as explained below.

 Right-Click on EtherNet/IP Communication module i.e. 1756-EN2TR of Project Organiser and select properties

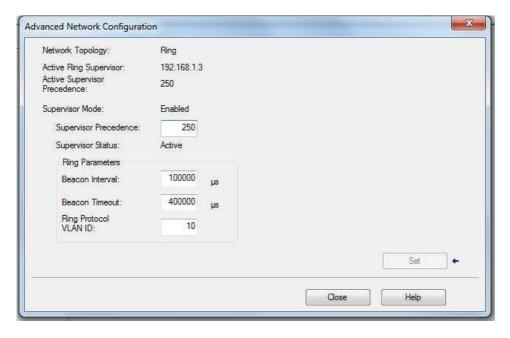
Refer "ENET-AP005F-EN-P-October 2014" document for more information about Device Level Ring (DLR) network



2. Select "Network" tab of Module properties



Set Ring parameters i.e. Beacon Interval, Beacon Timeout of Ring network from Advanced option of Network tab. Recommended to keep Ring parameters as Default.



## 6. Monitor Status, IO data and Diagnostics

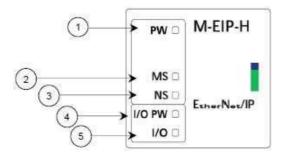
#### **Monitor Network Status**

Ethernet I/P network status for scanner and adapter stations can be monitored using

- LED indications on Header module
- Studio 5000 Logix Designer Application
- Modular IO configurator Tool

#### Using LED indications on Header module

Communication between Scanner and M-EIP-H is confirmed by LED indications on Header module. Refer LED label on Header module as below.



Sr. No	LED	Color	Status	Description
1	PW	Green	ON	System power to Header module is ON
2	MS	Green	ON	Device operational
3	NS	Green	ON	Device on-line and has at least one CIP connection is established
4	I/O PW	Green	ON	Field power to Header module is ON
5	I/O	Green	ON	Header module is powered ON and communicating with IO module and no error is present.

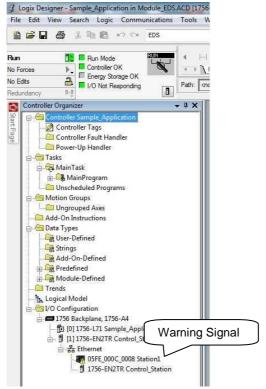
Quick Start Guide: Interfacing Modular IO Header M-EIP-H with Allen Bradley Communication Module on EtherNet/IP

Doc Num: N18001MGM01 Published Date: 01<sup>st</sup> April 2019

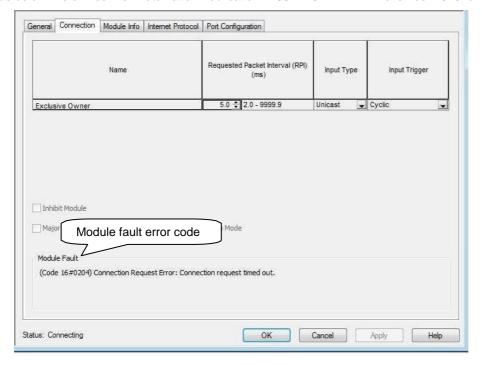
#### **Using Studio 5000 Logix Designer Application**

Follow the steps below to monitor network status as explained below.

- 2. Verify "Warning Signal" on the added module in the I/O Controller Organizer tree of I/O Configuration. During Fault mode, IO configuration tree changes its colour to "Yellow Exclamatory mark "as below.



3. Fault information is displayed on "Connection" window of EtherNet/IP Communication Module (1756-EN2TR) as below. Refer Rockwell Automation Publication 1756-PM014L-EN-P-November 2018 for more details.



#### **Using Modular IO Configurator Tool**

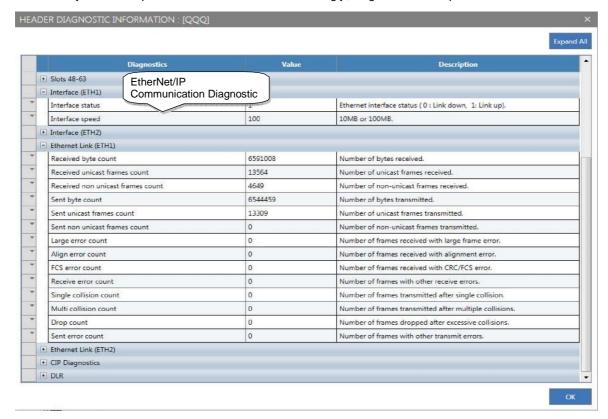
Open configuration file and connect via USB port. Click on diagnostic function "Header Diagnostics"



Page 20 of 26

, to monitor EtherNet/IP diagnostic information of connected Header module.

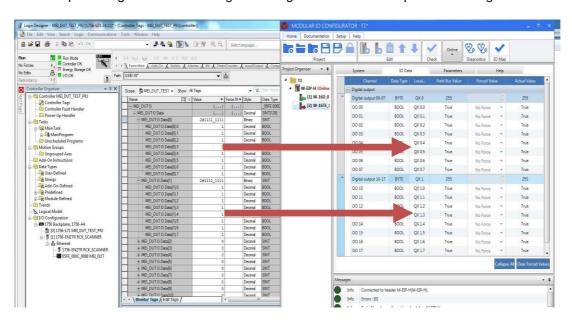
Modular IO station provides 2 Ethernet ports (ETH1 and ETH2; Layer 2 switch with DLR support). User can connect any one of the port of Modular IO station. Accordingly, diagnostics of the port can be monitored.



## **Monitor IO data**

After communication between Communication module and M-EIP-H is established, Header module exchanges IO data with local IO modules are as follows.

Select option "Logic Monitor Tags/Edit Tags" from Menu Tool option to view tags of M-EIP-H as below.



The table below shows how header memory IX,IW,SB,QX and QW is mapped to Input memory and Output memory of Communication module .

	Input mem	ory area
Module	Local Address	Tag Name
M-16D	IX0	MEI_DUT:I.Data[0]
ואו- ואט	IX1	MEI_DUT:I.Data[1]
	IWO	MEI_DUT:I.Data[2]
M-UAD2	1000	MEI_DUT:I.Data[3]
W-UAD2	IW1	MEI_DUT:I.Data[4]
	IVVI	MEI_DUT:I.Data[5]
	SB0	MEI_DUT:I.Data[6]
	SB1	MEI_DUT:I.Data[7]
		l I
	SB16	MEI_DUT:I.Data[22]

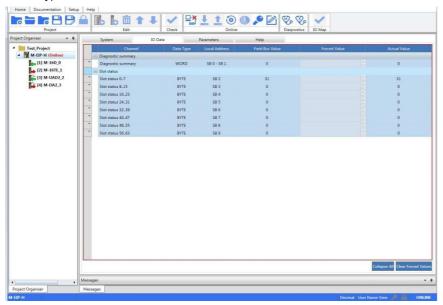
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Doc Num: N18011AAMG01 Published Date: 01<sup>st</sup> April 2019

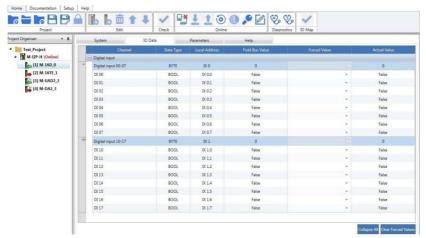
IO data can be monitored on individual Header module using Modular IO Configurator Tool

Following steps explain how to monitor IO data and diagnostics of a modular IO station in online mode,

- Click on function to connect to Header module. Icon changes and Status bar is updated as ONLINE.
- 2. Select Header module in Project Organiser window and click on tab "IO data" to monitor diagnostics (SB memory) of Header module.



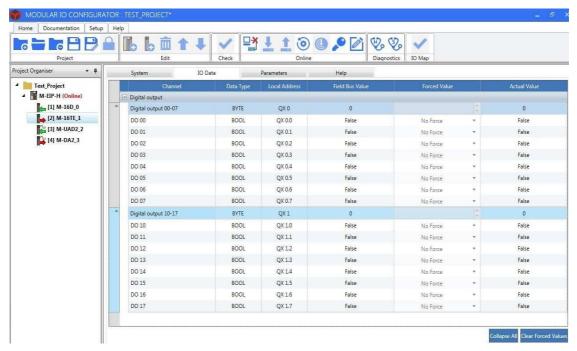
Select IO module in Project Organiser window and click on tab "IO data" to monitor IX of selected M-16D module.



Quick Start Guide: Interfacing Modular IO Header M-EIP-H with Allen Bradley Communication Module on EtherNet/IP

Doc Num: N18001MGM01 Published Date: 01<sup>st</sup> April 2019

 Select IO module in Project Organiser window and click on tab "IO data" to monitor QX of selected M-16TE module



Note: Follow the above procedure to monitor IO data of M-UAD (IW) and M-DA2 (QW).

# **Monitor Diagnostics**

Detailed diagnostics of Ethernet ports ETH1/ETH2 and each IO module in individual Modular IO station can be monitored locally as explained below.

- 1. Click on function to connect to Header module. Icon changes to and Status bar is updated as ONLINE.
- 2. Click on diagnostic function "Header Diagnostics" for monitoring diagnostic information of connected Header module.

This pops up following window of "HEADER DIAGNOSTIC INFORMATION".





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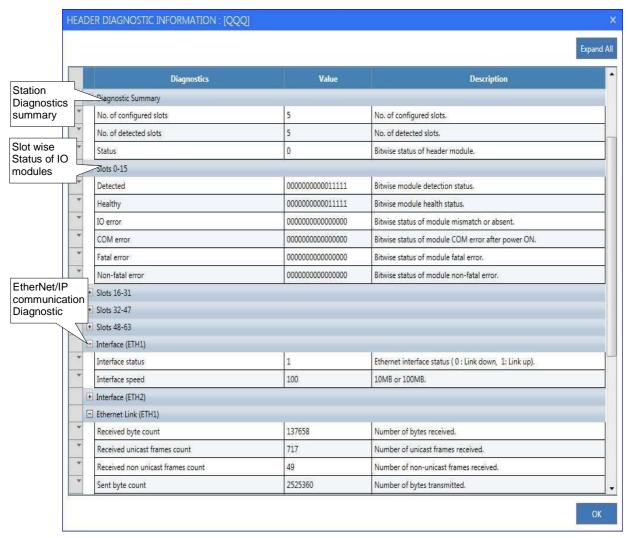
Changes for the Better

Page 24 of 26

Quick Start Guide: Interfacing Modular IO Header M-EIP-H with Allen Bradley Communication Module on EtherNet/IP

Doc Num: N18001MGM01 Published Date: 01<sup>St</sup> April 2019

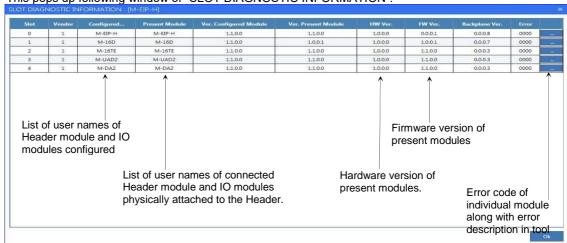
Header diagnostics are categorized for easy monitoring. User can monitor individual parameter by expanding individual diagnostic.as shown below.



3. Slot diagnostic information provides configured modules and present modules, hardware versions and firmware versions of present modules, slot level error code, etc.

Click on function "Slot diagnostics" to monitor slot diagnostics.

This pops up following window of "SLOT DIAGNOSTIC INFORMATION".



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Interfacing Modular IO Header M-EIP-H with Allen Bradley Communication Module on EtherNet/IP



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Mitsubishi Electric India Changes for the Better Page 26 of 26